

Date: Tuesday, 12/18/2007 10:45:56 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: ABRASION STRIP
Job Number	: 36398		
Estimate Number	: 10069		
P.O. Number	: <i>NA</i>	Part Number	: D2856600
This Issue	: 12/18/2007 S.O. No. : <i>NA</i>	Drawing Number	: D2856 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: <i>NA</i> Type : PURCHASED PARTS	Drawing Revision	: A
Previous Run	: 26650	Material	: <i>NA</i>
Written By	: <i>[Signature]</i>	Due Date	: 1/20/2008
Checked & Approved By	: <i>[Signature]</i>	Qty:	216 Um: Each
Comment	: Est. B 02.08.28 Re-format; Added clear & 108 foot roll to Step 2 KJ/RF		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: *5318**0207/12/19**(216)*

Material: Outdoor grade polyurethane protective clear tape 3M P/N 8681 (or 8681HS) - 108 foot roll

Specify for Clear Tape

2.0	3M8681 6	Abrasion Strip 6"
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Comment: Qty.: 1.0000 f(s)/Unit Total : 216.0000 f(s)

ABRASION STRIP

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material certification is attached

*[Signature]**(216)*

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

Ensure Material certification comply to Dwg D

*08/01/10**(216)*

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *5410**[Signature]**(216)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: JD Date: 09/01/14

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ABRASION STRIP

Job Number: 36398

Part Number: D2856600

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Handwritten: D2856600

Job Completion



Handwritten: A 08-11-11

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

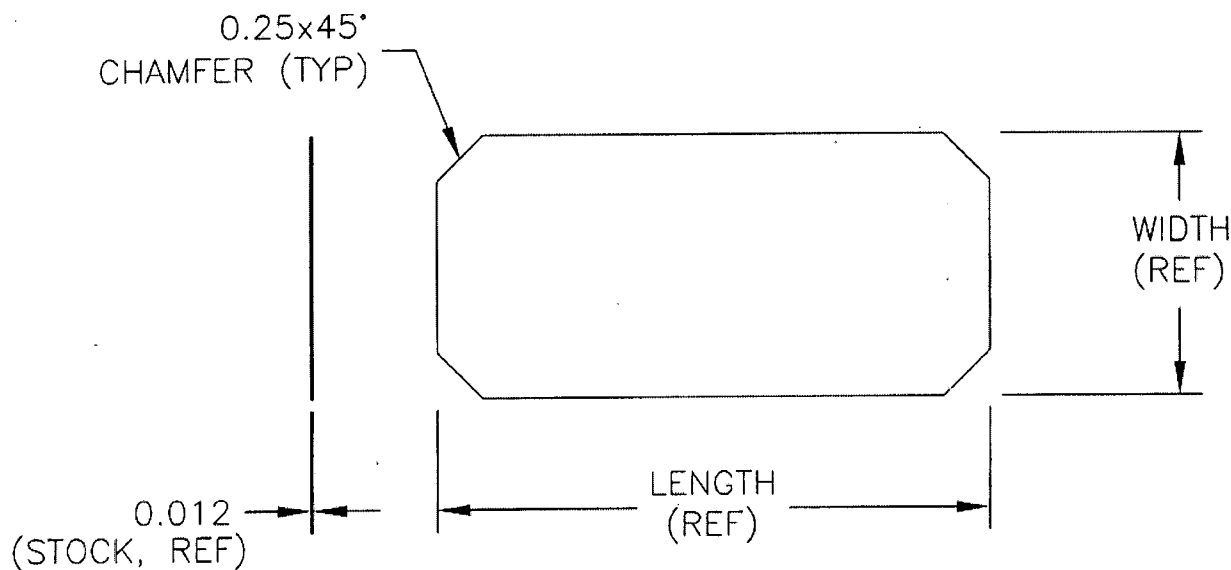
NOTE: Date & initial all entries



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>A</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2856	REV. A SHEET 1 OF 1
DATE 00.11.17		TITLE ABRASION STRIP	SCALE NTS
A	00.11.17	NEW ISSUE	

RELEASED
00.11.24

SPECIFICATION CONTROL DRAWING



MATERIAL: OUTDOOR GRADE POLYURETHANE PROTECTIVE TAPE
3M, P/N 8681 (OR 8681HS)
THICKNESS: 0.012"

SPECIFICATION: D2856-XXX-YYY ABRASION STRIP

WIDTH
LENGTH

EG: 1.75"x2.50" ABRASION STRIP = D2856-175-250

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 36398

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A.E. BLAKE SALES LTD.
31 Estate Drive
TORONTO ONTARIO Canada
M1H 2Z2
(416)431-0440

Owner PERRYC
Order Number : 90549
Packing Slip ID : 236806

VENDU A / SOLD TO :

DART AEROSPACE LTD.
1270 Aberdeen Street
MAIN FINISHED GOODS LOCATION
HAWKESBURY ONTARIO Canada
K6A 1K7

LIVRE A / SHIP TO :

DART AEROSPACE LTD.
1270 Aberdeen Street
MAIN FINISHED GOODS LOCATION
HAWKESBURY ONTARIO Canada
K6A 1K7

BON COMM. / P.O.# : P000005318

CLIENT / CUSTOMER : DARTAEROSP

TERMES /TERMS : Net 30 Days

DATE REQUISE/REQUIRED : Jan 09 2008

DATE COMM./ORDER : Dec 19 2007

DATE LIVRE/ SHIP : 01.08

LIVRE / SHIP VIA : FEDEX/COL 151793240 FEDERALEXP 863830339319

ITEM	Description	LIVRE/SHIPPED	SUSPEND/B.O.	Verified
8681HS-6	3M 8681HS Prot.Tp 6"x36yds CLR Item No: 3M8681 6 Lot#7347 / 7267 DOM:Dec-13-07 DOM:Sept-24-07 EXP:Dec-13-09 EXP:Sept-24-09 C of C	2. RL		<input checked="" type="checkbox"/>

Picking ID 236755

EMBALLE PAR / PACKED BY : [Signature]

QTY/QTE PKG : 1BX

RECU PAR / RECEIVED BY : [Signature]

POIDS / WEIGH : 13#

DATE - TRANSACTION : _____

EMPLACEMENT / LOCATION : _____

A.E. BLAKE SALES LTD.
31 Estate Drive
TORONTO ONTARIO Canada
M1H 2Z2
(416)431-0440

CERTIFICATE OF COMPLIANCE
CERTIFICAT DE CONFORMITE

Date

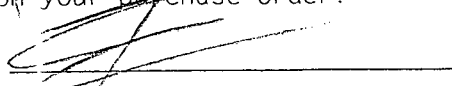
Jan 08 2008
VENDU A / SOLD TO :

DART AEROSPACE LTD.
1270 Aberdeen Street
MAIN FINISHED GOODS LOCATION
HAWKESBURY ONTARIO Canada
K6A 1K7

Order Number : 90549
Packing Slip ID : 236806
BON COMM. / P.O.# : : P000005318

Item Code	Description	Quantity	L/S#:	Shelf Life
8681HS-6	3M 8681HS Prot.Tp 6"x36yds CLR Item No: 3M8681 6 Lot#7347 / 7267 DOM:Dec-13-07 DOM:Sept-24-07 EXP:Dec-13-09 EXP:Sept-24-09 C of C	2.	RL	

We hereby certify that the above material supplied against
your order meets or surpasses all the requirements as
specified on your purchase order.

Signature: 

Montreal - Toronto

3M Canada Company / Compagnie 3M Canada
CERTIFICATE OF CONFORMANCE
=====

THIS IS TO CERTIFY THAT THE PRODUCT IDENTIFIED BELOW COMPLIES
WITH CURRENT MANUFACTURING STANDARDS.

CUSTOMER P.O.: 33856 ORDER #: L04322-011
CUSTOMER ITEM: 8681HS-6 ITEM ID: 70006148178
ITEM DESCRIPTION : 8681HS PROTECTIVE TAPE SKIP SLIT CLEAR
DIMENSION/SIZE/TYPE: 6 IN X 36 YD
SHIPPED QUANTITY : 2 UNIT: ROLL SHIP DATE : 01/04/2008

LOT NUMBER	MANUFACTURING DATE	EXPIRY DATE
7347	DECEMBER 13, 2007	DECEMBER 13, 2009
7267	SEPTEMBER 24, 2007	SEPTEMBER 24, 2009

SHIPPED TO: A E BLAKE SALES LTD
31 ESTATE DRIVE
TORONTO, ON
TORONTO

ON CA

NOTE: THIS LOT HAS AT LEAST 75% SHELF LIFE REMAINING AT TIME OF SHIPMENT

3M Canada Company / Compagnie 3M Canada
P.O. Box 5757, LONDON, ONT N6A 4T1
DATE : 01/04/2008

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OR IMPLIED RIGHTS, WARRANTIES AND CONDITIONS, STATUTORY OR OTHERWISE:
SELLERS AND MANUFACTURERS ONLY OBLIGATION SHALL BE TO REPLACE SUCH QUANTITY
OF THE PRODUCT PROVED TO BE DEFECTIVE. NEITHER SELLER NOR MANUFACTURER SHALL
BE LIABLE FOR ANY INJURY, LOSS OR DAMAGE, DIRECT OR CONSEQUENTIAL ARISING OUT
OF THE USE OF OR THE INABILITY TO USE THE PRODUCT. BEFORE USING, USER SHALL
DETERMINE THE SUITABILITY OF THE PRODUCT FOR HIS INTENDED USE, AND THE USER
ASSUMES ALL RISK AND LIABILITY WHATSOEVER IN CONNECTION THEREWITH.
THE FOREGOING MAY NOT BE ALTERED EXCEPT BY AN AGREEMENT SIGNED BY THE OFFICERS
OF SELLER AND MANUFACTURER.